

# PORTABLE LEEB HARDNESS TESTER APPLICABLE MATERIAL AND HARDNESS RANGE OF IMPACT DEVICE D

Material	HLD	HV	HB	HRC	HRB	HS	Tensile strength (MPa)
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	375-2639
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				

# PORTABLE LEEB HARDNESS TESTERS



HDT-CB320 (wired probe is included)





HDT-WL320 (wireless probe is included)











To be continued

- Can use wired probes or wireless probes
- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB),
- Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (ob)
- Dual value display, shows both Leeb and converted hardness
- Large 2.4" LCD display with backlight
- With a magnet on the back, the main unit can be attached on steel surfaces
- According to ASTM A956 and DIN 50156

connect to PC, upload the data to PC, print and send to Excel (software is included)



# Continued from previous page

### SPECIFICATION

SPECIFICATION					••		
Code	HDT-CB320			HDT-WL3	HDT-WL320		
Probe included	wired probe D			wireless probe D			
Optional probes	wired (DC/C/D/D+15/D	L/E/G), wireless (DC/C	C/D/DL/G)				
Resolution	1HLD/1HV/1HB/0.1HR	C/0.1HRB/0.1HRA/0.1	HS/1MPa				
Accuracy	±6HLD (when HLD=80	0)					
Output	USB						
Measuring range	HL 170-960/HRC 1.3-74.7/HRB 1.2-139.7/HB 28-1027/HV 45-1221 HS 4.0-112.1/HRA 1.3-88.5/MPa 118-3315N/mm²						
Applicable materials	1. steel/cast steel 5. nodular cast iron 9. copper	2. alloy steel 6. cast aluminum 10. forging steel	3. stainle 7. brass 11. rolling		4. gray pig iron 8. bronze		
Statistics	average/max./min./s.va	alue					
Memory	999 data						
Working environment	-10°C~45°C						
Power supply	2×AA batteries	2×AA batteries					
Dimension	145×68×28mm						
Weight	158g						

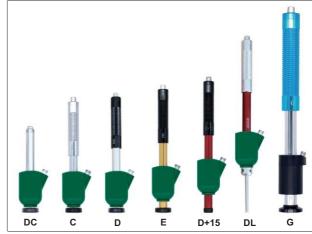
# STANDARD DELIVERY

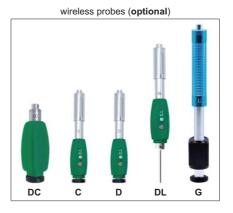
Code	HDT-CB320	HDT-WL320
Main unit	1 pc	1 pc
Wired probe D	1 pc	—
Wireless probe D	—	1 pc
Hardness test block D	1 pc	1 pc
Small support ring	1 pc	1 pc
Cleaning brush	1 pc	1 pc

# **OPTIONAL ACCESSORY**

	DC	HDT-CB320-DC		
	С	HDT-CB320-C		
	D	HDT-CB320-D		
Wired probe	D+15	HDT-CB320-D15		
	DL	HDT-CB320-DL		
	E	HDT-CB320-E		
	G	HDT-CB320-G		
	DC	HDT-WL320-DCW		
	С	HDT-WL320-CW		
Wireless probe	D	HDT-WL320-DW		
	DL	HDT-WL320-DLW		
	G	HDT-WL320-GW		
Hardness test b	lock D **	HDT-B-HLD3		
Hardness test block G *		HDT-B-HLG2		
Printer		ISH-LP200-PRINTER		
Support rings		page 862		

\*Hardness test block G (HDT-B-HLG2) is for probe G (HDT-CB320-G or HDT-WL320-GW) \*\*Hardness test block D (HDT-B-HLD3) is for all other probes





# APPLICABLE WORKPIECE

Probes		DC	С	D	D+15	DL	E	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece
Maximum roughness of workpiece (Ra)		2µm	0.4µm	2µm	2µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2.5kg	0.5kg	2kg	2kg	2kg	2.5kg	5kg
	coupled on plate	0.05-2kg	0.02kg	0.05-2kg	0.1kg	0.1kg	0.1-2kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	3mm	3mm	10mm

wired probes (optional)

-INSIZ

# PORTABLE LEEB HARDNESS TESTER (BUILT-IN BLUETOOTH) **CODE ISH-PHB-B**

**BUILT-IN BLUETOOTH** 

DATA OUTPUT





- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Based on Leep (nEb), converted to violets (nV), binder (nD), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
   Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value
- Connected with printer via wireless module
- Automatic power off
  According to ASTM A 956

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- Wired data transmission (keyboard signal):
- USB cable connect to computer, press transmission button to send data Wireless data transmission (keyboard signal):
- built-in Bluetooth module connect to computer or mobile phone, press transmission button to send data



transmission button

# **SPECIFICATION**

FECIFICATION					
Min. reading	1HLD, 1HV, 1HB,	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa			
Accuracy	±6HLD (when HLE	±6HLD (when HLD=800)			
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date				
Output	bluetooth, USB				
	minimum weight	5kg			
		2kg (on solid support)			
Applicable	weight	0.1kg (coupled on plate)			
workpiece	minimum thickness: 5mm				
	minimum radius of curved surface: 30mm				
	maximum roughne	ess (Ra): 1.6µm			
Power supply	3×AAA batteries				
Dimension	150×84×28mm				
Weight	200g				

#### STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Hardness test block D	1 pc
USB cable	1 pc
Small support ring	1 pc
Cleaning brush	1 pc

# **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	page 862
Hardness test block D	HDT-B-HLD3

connected to computer by USB cable, upload the data in real time



connected to computer by bluetooth module, upload the data in real time





block D (included)



(included)

small support ring

wireless printer (optional)



# PORTABLE LEEB HARDNESS TESTER WITH WIRELESS PROBE CODE HDT-WP201

# Bluetooth digital probe

- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB),
- Rockwell (HRC, HRB), Shore (HSD) and tensile strength (ob) Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
- Automatically calculate maximum, minimum and average value Save 300 data
- Operation temperature: -10°C~45°C
- According to ASTM A956, DIN 50156 GB/T 17394







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hardness test block D (included)

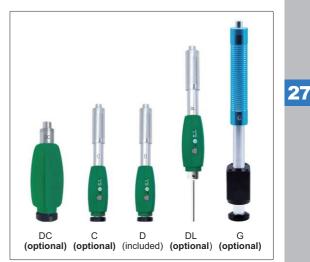


small support ring (included)



<sup>(</sup>optional)





#### SPECIFICATION

Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/ 0.1HSD/1σb
Accuracy	±6HLD (when HLD=800)
Measuring range	HL 170-960/HRC 17-69/HRB 13-101.7/ HB 20-655/HV 80-940/HSD 32-99.5/ σb (rm) 255-2180N/mm²
Power supply	2×AA batteries
Dimension	135×77×32mm
Weight	240g

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc

#### **OPTIONAL ACCESSORY**

Impact device DC	HDT-WL320-DCW
Impact device C	HDT-WL320-CW
Impact device DL	HDT-WL320-DLW
Impact device G	HDT-WL320-GW
Hardness test block D **	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Bluetooth printer	ISH-LP200-PRINTER
Support rings	page 862

\* Hardness test block G (HDT-B-HLG2) is for probe G (HDT-WL320-GW)

\*\* Hardness test block D (HDT-B-HLD3) is for all others probes

# APPLICABLE WORKPIECE

Impact device		DC	С	D	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	narrow slot or small hole	casting or forging workpiece
Maximum roughne	ss of workpiece (Ra)	2µm	0.4µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	15kg
Minimum weight of workpiece on solid support	2kg	0.5kg	2kg	2kg	5kg	
or workpiede	coupled on plate	0.05kg	0.02kg	0.05kg	0.05kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	10mm

# PORTABLE LEEB HARDNESS TESTERS (BASIC TYPE)

Can change probes

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- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB),
- Rockwell (HRC, HRB), Shore (HSD) and tensile strength (ob) Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
- Automatically calculate maximum, minimum and average value
- Save 300 data
- Operation temperature: -10°C~45°C
- According to ASTM A956, GB/T 17394

### SPECIFICATION

Code	HDT-LP200	HDT-LP200B	
Printer	not included	included	
Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/ 0.1HSD/1σb		
Accuracy	±6HLD (when HLD=800)		
Measuring range	HL 170-960/HRC 17-70/HRB 13-109/ HB 20-655/HV 80-940/HSD 32-99.5/ σb(rm) 255-2639N/mm <sup>2</sup>		
Power supply	2×AA main unit: 2×AA batteries printer: rechargeable lithium battery		
Dimension	135×77×32mm		
Weight	240g		

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc
Bluetooth printer (included in HDT-LP200B)	1 pc

### **OPTIONAL ACCESSORY**

Impact device DC	HDT-LP200-DC
Impact device C	HDT-LP200-C
Impact device D+15	HDT-LP200-D15
Impact device DL	HDT-LP200-DL
Impact device G	HDT-LP200-G
Hardness test block D**	HDT-B-HLD3
Hardness test block G *	HDT-B-HLG2
Support rings	page 862

\* Hardness test block G (HDT-B-HLG2) is for impact device G (HDT-LP200-G)

\*\* Hardness test block D (HDT-B-HLD3) is for all other impact devices







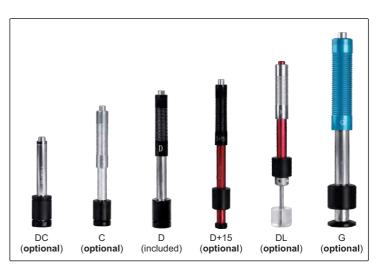
small support ring (included)



HDT-LP200

bluetooth printer (included in HDT-LP200B)





#### APPLICABLE WORKPIECE

Impact device		DC	С	D	D+15	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	casting or forging workpiece
Maximum roughne	ss of workpiece (Ra)	2µm	0.4µm	2µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece coupled on plate	on solid support	2kg	0.5kg	2kg	2kg	2kg	5kg
	coupled on plate	0.05kg	0.02kg	0.05kg	0.1kg	0.05kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	3mm	10mm











# PEN-TYPE LEEB HARDNESS TESTER (ADVANCED TYPE) CODE HDT-L410



(included)



small support ring (included)

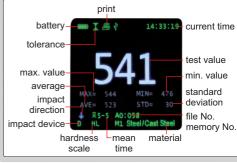
hardness test

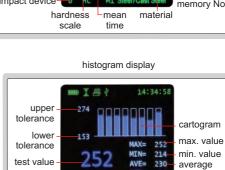




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can choose large font display





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standard deviation

Four display modes Automatic direction correction Tolerance testing 

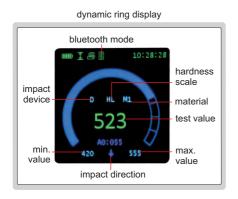
Metal housingHD TFT 320×320 display

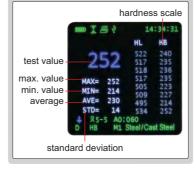
Impact device D

Automatic power off, automatic calculation of statistics

 Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)

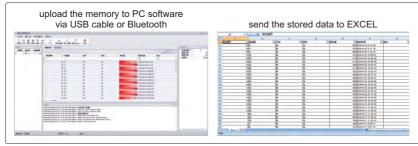
- Dual value display, shows both Leeb and other conversion values
- 31 files can be saved, each containing 100 measurement data
- Connected to PC software via USB or Bluetooth 2.0
- Connected with printer via Bluetooth
- Operation temperature: -20°C~70°C
- According to ASTM A956, DIN 50156, GB/T 17394





statistic display

software (included), upload the memory to PC, print and send to EXCEL



# SPECIFICATION

Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM		
Accuracy	±4HLD (when HLD=800)		
Output	USB and bluetooth		
		5kg (direct measurement)	
	minimum weight	2kg (on solid support)	
Applicable	Wolght	0.05kg (coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius o	of curved surface: 30mm	
	maximum roughness (Ra): 2µm		
Power supply	built-in 3.7V rechargeable battery		
Dimension	148×44×22mm		
Weight	115g		

# STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software flash disk and USB cable	1 pc

Printer	HDT-L410-PRINTER	
Support rings	page 862	
Hardness test block D	HDT-B-HLD3	
DL probe	HDT-L410-DL	

# PEN-TYPE LEEB HARDNESS TESTER (STANDARD TYPE) CODE HDT-B430













wireless printer (optional)







software flash disk (included)

hardness test block D (included)



small support ring





DL probe can be



Impact device D is included

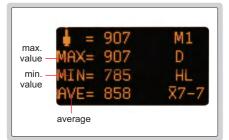
*<b>+INSIZE* 

- High contrast OLED display
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Dual value display, shows both Leeb and other conversion values
- No need to set the testing direction
- 31 files can be saved, each containing 100 measurement data
- Automatically calculate maximum, minimum, average value
- Connected to PC software via USB or Bluetooth
- Connected with printer via Bluetooth
- Operation temperature: -20°C~45°C
- According to ASTM A956, DIN 50156 GB/T, 17394

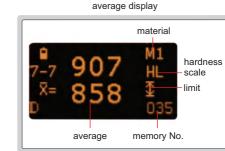
big character display



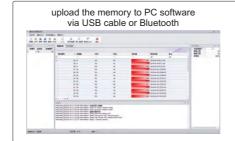
statistical parameter display

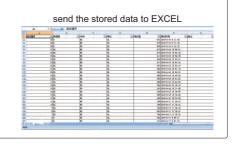






software (included), upload the memory to PC, print and send to EXCEL





# SPECIFICATION

Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HSD, 16b		
Accuracy	±6HLD (when HL	D=800)	
Measuring range	HLD170-960, HRC17-70, HRB13-109, HB20-655, HV80-940 HSD32-99.5, HRA30-88, σb (rm) 255-2180N/mm²		
	minimum weight	5kg (direct measurement)	
Applicable		2kg (on solid support)	
		0.05kg (coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughn	ness (Ra): 2μm	
Output	USB and bluetooth		
Power supply	built-in 3.7V rechargeable battery		
Dimension	148×44×28mm		
Weight	110g	110g	
weight	TTUg		

# STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software flash disk and USB cable	1 pc

Printer	ISH-LP200-PRINTER	
Support rings	page 862	
Hardness test block D	HDT-B-HLD3	
DL probe	HDT-L410-DL	



# PEN-TYPE LEEB HARDNESS TESTER (BASIC TYPE) CODE HDT-L411



DATA OUTPUT

INSPECTION CERTIFICATE



software flash disk (included)



hardness test block D (included)



small support ring (included)





- Universal testing angle, no need to set impact direction
- Dual-coil probe, high accuracy
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Dual value display, shows both Leeb and converted hardness
   High contrast digital LCD display

- Can choose large font display
- Automatically calculate maximum, minimum, average value
- Connected to PC via USB
- Save 999 data
- Operation temperature: -20°C~45°C
- According to ASTM A956, DIN 50156, GB/T 17394

#### SPECIFICATION

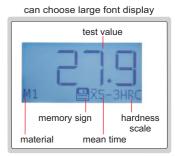
Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM			
Accuracy	±6HLD (when HLD=8	±6HLD (when HLD=800)		
Output	USB			
Measuring range	HL100-960, HRC1-74.7, HRB1.2-140, HB28-1027, HV45-1230, HS4-112, HRA7-88.5, SGM (rm) 118-3315N/mm²			
		5kg (direct measurement)		
Applicable	minimum weight	2kg (on solid support)		
		0.05kg (coupled on plate)		
workpiece	minimum thickness: 5mm			
	minimum radius of curved surface: 30mm			
	maximum roughness (Ra): 2µm			
Power supply	1×AAA battery			
Dimension	148×45×21mm			
Weight	105g	105g		

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Cleaning brush	1 pc
AAA battery	1 pc
Small support ring	1 pc
Software flash disk and USB cable	1 pc

# **OPTIONAL ACCESSORY**

Support rings	page 862
Hardness test block D	HDT-B-HLD3



software (included), upload the memory to PC, print and send to EXCEL







# PORTABLE BRINELL AND ROCKWELL HARDNESS TESTER CODE ISBR-H181

- Apply to huge or medium-size workpiecesAccording to ISO 6506, ISO 6508,
- ASTM E10, ASTM E18





measuring microscope (included)



-INSIZE-)

# SPECIFICATION

Rockwell hardness scale	HRA, HRB, HRC
Brinell test range	16~650HBW
Rockwell preliminary test force	10kgf
Rockwell total test force	60kgf, 100kgf, 150kgf
Brinell test force	62.5kgf, 125kgf, 187.5kgf
Load control	manual
Min. reading	rockwell 0.5HR brinell 0.005mm (indentation diameter)
Max. workpiece thickness	75mm
Max. testing width	100mm (from the center of indenter to the main body)
Dimension	510×380×180mm
Weight	2.3kg

# STANDARD DELIVERY

Main unit	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Hardness test block HRBW88~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block 200~300HBW2.5/187.5	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Measuring microscope	1 pc



anvil extension for thin

workpieces (included)



flat anvil (included)

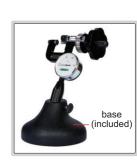


V-type anvil (included)

According to ISO 6508, ASTM E18

# PORTABLE ROCKWELL HARDNESS TESTER CODE ISHR-P151





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# STANDARD DELIVERY

Main unit	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	2 pcs
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Base	1 pc
Anvil extension	1 pc
Magnifier	2 pcs

# SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Max. workpiece thickness	25mm
Max. testing width	25mm (from the center of indenter to the main body)
Dimension	240×70×160mm
Weight (with base)	2.5kg



100~350HBW (with Ø7.26mm indenter, included) 350~650HBW (with Ø4mm indenter, <b>ontional</b> )	Impact te
1580kg	Flat anvi
static test: ±3% impact test: ±5%	V-type ar Ø7.26mn Hardness
20X, graduation 0.01mm	Pin
150mm	Measurir
80mm (from the center of indenter to the clamp)	OPTIONAL
195×60×350mm	Ø4mm in
4.2kg	Pin (250
	350~650HBW (with Ø4mm indenter, optional)         1580kg         static test: ±3%         impact test: ±5%         20X, graduation 0.01mm         150mm         80mm (from the center of indenter to the clamp)         195×60×350mm

Static test clamp	1 pc
Impact test handle	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Ø7.26mm indenter	1 pc
Hardness test bloc	ck 1 pc
Pin	250 pcs
Measuring micros	соре 1 рс
OPTIONAL ACCESSORY	
Ø4mm indenter ISHB-P101-INDENTER	

ISHB-P101-PIN

HAMMER IMPACT	<b>BRINELL HARDNESS</b>	TESTER
CODE HDT-PB350		







hammer impact to apply test force



pcs)



measuring microscope (included)

pin indenter workpiece

test force

the pin is broken when test force 1580kg is reached

# STANDARD DELIVERY

Main unit	1 pc
Ø7.26mm indenter	1 pc
Hardness test block	1 pc
Pin	250 pcs
Pin removal tool	1 pc
Measuring microscope	1 pc

# **OPTIONAL ACCESSORY**

Ø4mm indenter	ISHB-P101-INDENTER
Pin (250 pcs)	ISHB-P101-PIN

Measure Brinell hardness of large and heavy workpieces

- 1580kg test force and Ø7.26mm ball indenter, equal to 3000kg test force and Ø10mm ball indenter

# SPECIFICATION

Measuring range	100~350HBW (with Ø7.26mm indenter, included) 350~650HBW (with Ø4mm indenter, <b>optional</b> )
Test force	1580kg
Accuracy	±5%HBW
Repeatability	±5%HBW
Measuring microscope	20X, graduation 0.01mm
Dimension	200×50×100mm
Weight	0.8kg

# HYDRAULIC BRINELL HARDNESS TESTER CODE ISHB-H131

-INSIZE)











spherical anvil (included)



measuring microscope (included)

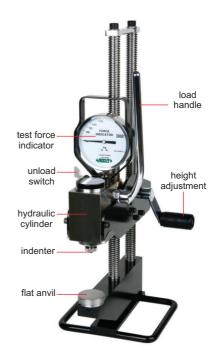
According to ISO 6506, ASTM E10

# SPECIFICATION

Measuring range	16~650HBW
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Max. workpiece height	350mm
Max. testing width	90mm (from the center of indenter to the column)
Dimension	270×225×570mm
Weight	13.8kg

# STANDARD DELIVERY

Main unit	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Spherical anvil	1 pc
Ø10mm carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc





# CHAIN TYPE HYDRAULIC BRINELL HARDNESS TESTER CODE ISHB-C161

- To measure the hardness of cylinders or tubes
- According to ISO 6506, ASTM E10

# SPECIFICATION

Measuring range	32~650HBW	
Workpiece diameter range	Ø150~Ø500mm	
Test force	3000kg	
Indenter	Ø10mm carbide ball	
Measuring microscope	20X, graduation 0.01mm	
Dimension	270×225×570mm	
Weight	14.5kg	

# STANDARD DELIVERY

Main unit	1 pc
1.5m chain	1 pc
Ø10mm carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc



# **ALUMINUM HARDNESS TESTERS**

*<b>HINSIZ* 





- To measure the hardness of soft metals such as aluminum alloy, copper, brass, soft steel, etc.
  According to ASTM B647-84 (2000)

#### SPECIFICATION

27

Code	ISHW-L20	ISHW-L20A	ISHW-L20B	ISHW-B70	ISHW-B75	ISHW-B92
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	0.6~6mm	0.6~13mm	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm	>Ø10mm	>Ø6mm	>Ø10mm	>Ø10mm	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm	6~13mm (internal diameter Ø10~23.3mm) 0.6~6mm (internal diameter >Ø23.3mm)	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Hardness range	0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	205×30×85mm					
Weight	500g					

# STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc

# ALUMINUM HARDNESS TESTERS (BASIC TYPE)



11/18/7=

- To measure the hardness of soft metals such as aluminum alloy, copper, brass, soft steel, etc.
- According to ASTM B647-10 (2016)

#### STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc

# SPEC

Weight

Wrench	1 pc		inden	iter	ISHW-H10	
SPECIFICATION			ai			
Code	ISHW-H10	ISHW-H11	ISHW-H12	ISHW-H13	ISHW-H14	ISHW-H15
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	0.6~6mm	0.6~13mm	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm	>Ø10mm	>Ø6mm	>Ø10mm	>Ø10mm	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm	6~13mm (internal diameter Ø10~23.3mm) 0.6~6mm (internal diameter>Ø23.3mm)	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Hardness range	Hardness range 0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	205×30×95mm					

500g

 To measure the hardness of soft metals such as aluminum profiles, tubes, plates, aluminum parts and other soft metals



- Easy to read, with peak hold function
  According to ASTM B647-2023

# SPECIFICATION

Code	ISHW-D20	ISHW-D21	ISHW-D22		
Application	for aluminum alloy general use	for aluminum alloy thick workpieces	for aluminum alloy small tubes		
Thickness requirement of flat workpieces	1~6mm	1~13mm	1~6mm		
Internal diameter requirement of tube workpieces	>Ø10mm	>Ø10mm	>Ø6mm		
Wall thickness requirement of tube workpieces	1~6mm	6~13mm (internal diameter Ø10mm~24mm) 1~6mm (internal diameter >Ø24mm)	1~6mm		
Hardness range	0~20HW				
Min. reading	0.1HW				
Accuracy	±0.5HW (at 5~18HW)				
Dimension	203×44×105mm				
Weight	500g				



**DIGITAL ALUMINUM HARDNESS TESTERS** 

# STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc
Lithium battery	2 pcs
Lithium battery charger	1 pc

reading dial











ISH-DSD

ball indenter

According to ISO868, ISO7619, ASTM D 2240

- Average and peak (max.) mode
- Dwell time is adjustable
- Tolerance testing
- 500 memories
- Wireless connection to printer
- Handhold use or work with test stand (code ISH-DS-STANDA)
- Automatic power off

# actuare fleeb dick

software flash disk (included)



calibration block (included)



printer (optional)

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	SPECIFICATI

SPECIFICATION				
Code	ISH-DSA	ISH-DSD	ISH-DSOO	
Unit	Shore A	Shore D	Shore OO	
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.	very soft plastic, rubber, sponge, textile, etc.	
Measuring range	0~100HA*	0~100HD *	0~100HOO	
Resolution	0.1HA	0.1HD	0.1HOO	
Accuracy	±1HA	±1HD	±1HOO	
Indenter protrusion	2.5mm			
Output	wireless and USB			
Power supply	built-in rechargeable battery			
Dimension	153×50×29mm			
Weight	170g			

\* Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

#### STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

Printer	ISH-DS-PRINTER
Test stand	ISH-DS-STANDA



# TEST STAND FOR DIGITAL SHORE DUROMETERS CODE ISH-DS-STANDA

- For digital shore durometers (code ISH-DSA, ISH-DSD and ISH-DSOO)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- Special structure for stable loading
- Weight block A (included) is for ISH-DSA, weight block D (optional) is for ISH-DSD, remove weight block for ISH-DSOO



weight block D (**optional**) for **ISH-DSD** 



SHORE DUROMETERS

INSIZE

# SPECIFICATION

Stage diameter	Ø115mm
Max. workpiece height	45mm
Max. testing width	63mm (from test point to the column)
Dimension	Ø195×370mm
Weight	5.61kg

### STANDARD DELIVERY

Test stand	1 pc
Weight block A (for ISH-DSA)	1 pc

ISH-DS-W4

#### OPTIONAL ACCESSORY

Weight block D (for ISH-DSD)



- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Handhold use or work with test stand (code ISH-OS2)



#### SPECIFICATION

Code	ISH-S30A	ISH-S30D
Scale	Shore A	Shore D
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.
Measuring range *	0~100HA	0~100HD
Graduation	1HA	1HD
Accuracy	±0.5HA	±0.5HD
Indenter protrusion	2.5mm	
Weight	184g	

\* Use ISH-S30D when measuring result is higher than 90HA Use ISH-S30A when measuring result is lower than 20HD



**TEST STAND FOR SHORE DUROMETERS CODE ISH-OS2** 

<///SIZE> PLUS MADE IN EUROPE

- For shore durometers (code ISH-S30A and ISH-S30D)
- Perform repeatable hardness measurement due to fewer
- possibilities of human error or measurement variations
- Special structure for stable loading
  1kg weight block (included) is for ISH-S30A, 4kg weight block (optional) is for ISH-S30D

#### SPECIFICATION

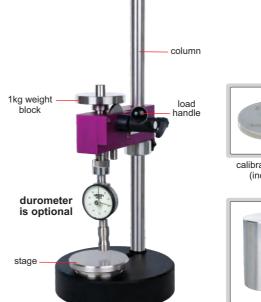
Stage diameter	Ø98mm
Max. workpiece height	180mm
Max. testing width	115mm (from test point to the column)
Dimension	Ø200×500mm
Weight	18kg

#### STANDARD DELIVERY

Test stand	1 pc
1kg weight block (for ISH-S30A)	1 pc
Calibration block	1 pc

# **OPTIONAL ACCESSORY**

4kg weight block (for ISH-S30D) ISH-OS2-W4



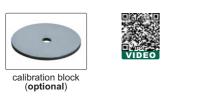


calibration block (included)



4kg weight block (optional) for ISH-S30D





- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Optional accessory: test stand ISH-STAC and ISH-STD





# SPECIFICATION

27

Code	ISH-SAM	ISH-SDM
Scale	Shore A	Shore D
Application	nature rubber, soft elastomer, etc.	hard rubber, plastic, hard elastomer, etc.
Measuring range *	10~90HA	20~90HD
Graduation	1HA	1HD
Indenter protrusion	2.5mm	
Dimension	115×60×25mm	
Weight	160g	
* Llos ISH SDM when mee	ouring regult is higher then 0044	

\* Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD

Calibration block	ISH-DS-BLOCK